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IS 7272-1 (1974): Recommendation for Labour Output Constants for Building Work, Part I: North Zone [CED 29: Construction Management including safety in Construction]

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IS: 7272 (Part I) - 974 (Reaffirmed 2010)

Indian Standard RECOMMENDATION FOR LABOUR OUTPUT CONSTANTS FOR BUILDING WORK

PART I NORTH ZONE

(Sixth Reprint FEBRUARY 2001)

UDC 69.008:331.024 (545)

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BUREAU OF INDIAN STANDARDS MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG NEW DELHI 110002

September 1974

IS: 7272 (Part I) - 1974

Indian Standard RECOMMENDATION FOR LABOUR OUTPUT CONSTANTS FOR BUILDING WORK

PART I NORTH ZONE

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AMENDMENT NO. 1 FEBRUARY 1979

TO

IS: 7272 (Part I)-1974 RECOMMENDATION FOR LABOUR OUTPUT CONSTANTS FOR BUILDING WORK

PART I NORTH ZONE

Alterations

(Table 1):

25 m

a) Pages 4 to 12, col 3 - Substitute 'm³' for 'M³' and 'm²' for 'M²'.

b) Pages 4 to 12, col 5, heading — Substitute the following for the existing matter:

"RECOMMENDED CONSTANT IN DAYS (8 WORKING HOURS)"

c) Page 5, Sl No. (i) (c) and (f) — Substitute the following for the existing matter under respective columns:

| (1) | (2) | (3) | (4) | (5) | (6) |
|-----|--|------------|---------------------------|----------------------|-----|
| e) | Extra over items (a) and (b) for every additional lead of 25 m beyond one metre up to 250 m and deposit to a level of 1.5 m | ma | Mate Mazdoor | 0 ∙01 0∙12 | - |
| f) | Returning, filling and ramming of excavated earth in layers not exceed- ing 20 cm in depth, watering, well ramming and levelling lead up to | т 3 | Mate Mazdoor Bhisti | 0-02 0-22 0-02 | - |

(d) Pages 5 and 6, col 2, against Sl No. (ii) (d) and (e) — Substitute the following for the existing matter:

- 'd) Unreinforced concrete in foundations including mixing, pouring, consolidating and curing for depths up to 3 m (with 40 mm and below coarse aggregate)
- e) Unreinforced concrete under floors including mixing, pouring, consolidating and curing for depths up to 3 m (with 40 mm and below coarse aggregate)'

e) Page 8, col 2, against Sl No. (v) -- Substitute 'Formwork (with wooden planks)' for 'Formwork'.

f) Page 8, col 3, against Sl No. (v) (a) (1) - Substitute 'm^a' for 'M^a'

g) Page 9, col 6, against SI No. (vii) (a) to (f) — Substitute the following for '-' against items (a) to (f):

'Labour constants for Bhisti includes labour for curing.'

h) Pages 9 and 10, col 6, against SI No. (viii) (a) to (c) — Substitute the following for the existing matter:

* Labour for mixing concrete for items (a) to (e) will be extra. Labour constants for Bhisti includes labour for curing.*

j) Page 11, col 6, against Sl No. (ix) (a) and (b) — Substitute the following for '--' against items (a) and (b):

'Labour constants for Bhisti includes labour for curing.'

k) Page 11, col 4, against Sl No. (xii) — Substitute 'Polisher' for 'Painter'.

m) Pages 11 and 12, col 6, against Sl No. (xiii) (a) to (e) — Substitute the following for '-' against items (a) to (e):

'Items (a) to (e) do not include labour for erection of scaffolding and dismantling the same.'

(BDC 29)

Indian Standard RECOMMENDATION FOR LABOUR OUTPUT CONSTANTS FOR BUILDING WORK

PART I NORTH ZONE

0. FOREWORD

0.1 This Indian Standard (Part I) was adopted by the Indian Standards Institution on 15 March 1974, after the draft finalized by the Planning and Organization at Site Sectional Committee had been approved by the Civil Engineering Division Council.

0.2 Schedule of rates form the basis for preparing the detailed estimates for works. These are also very useful in considering the reasonableness of the tenders received from the contractors and for pricing the alterations, additions, omission and substitutions in a contract. It is, therefore, necessary that the schedule of rates should be prepared correctly and be based on rationally stipulated material and labour constants.

0.3 At present different departments at a place are having their own schedule of rates. A comparison of the labour and material constants used for different items of work in these schedules of rates has indicated that there is a good variation in them and due to which different rates exist in various departments for the same items of work in the same locality. This standard is being issued in order to rationalize the labour output constants for different building works.

0.4 The labour constants have been arrived at by the Central Building Research Institute, Roorkee by taking actual observations, using work measurement techniques, on the construction sites at Delhi and Roorkee. Different types of building works up to 10 m height of CPWD, MES and other organizations were included where the workers from neighbouring states were working. Sufficient number of observations to ensure a confidence limit of 95 percent and an accuracy of ± 5 percent were taken. The relaxation allowance for the time required for rest to overcome physical fatigue and working condition allowance has been taken as per the standardized values given for Indian conditions by the Ministry of Labour, Employment and Rehabilitation, Government of India. Other allowances, such as organizations, incidental holdups, ineffective time arising out of preparatory work and additional weightage for small size works have been arrived at by the activity sampling studies and mutual agreement at the committee meetings by the members representing the construction departments and the builders association.

IS: 7272 (Part I) - 1974

0.5 For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS: 2-1960[•]. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

1. SCOPE

1.1 This standard (Part I) covers the recommended labour output constants for general items of building work for north zone which comprises of the following areas:

Punjab, Haryana, Delhi, Uttar Pradesh and Rajasthan.

1.1.1 The labour constants for other zones would be covered separately in other parts of the standard.

2. LABOUR OUTPUT CONSTANTS

2.1 The recommended labour output constants for general items of building work are given in Table 1.

TABLE 1 RECOMMENDED LABOUR OUTPUT CONSTANTS FOR BUILDING WORK

| Sl No. | DESCRIPTION OF WORK | Unit | Labour | Recommended Constant in Days | Remarks |
|-----------|---|------|-----------------|------------------------------------|------------|
| (1) | (2) | (3) | (4) | (5) | (6) |
| i) Exca | vation and Earth Works | | | | |
| a | Excavation over areas (Hard/ dense soil), depth up to 1.5 m and removal (up to one metre from edge) | M³ | Mate Mazdoor | 0 ·06 0·62 | |
| b) | Excavation in trenches (Soft/ loose soil) for foundations not exceeding 1.5 m in width and for shafts, wells, cesspits and the like, not exceeding 10 m ⁴ on plan, depth up to 1.5 m and removal (up to one metre away from edge) | M3 | Mate Mazdoor | 0·05 0·50 | - |
| | | | | | (Continued |

*Rules for rounding off numerical values (revised).

| St. No. DESCRIPTION OF WORK UNITY LABOUR RECOMMENDED CONTANT IN DAYS REMARKS (1) (2) (3) (4) (5) (6) c) Extra over item (a) for an additional depth of 1'5 m to 3 m M³ Mate 001 (1) (2) (3) (4) (5) (6) c) Extra over item (b) for an addition." lead of 50 m in any soil beyond one metre M³ Mate 002 (1) Returning, filing and ramming of excavated earth in layers and levelling, lead up to 50 m M³ Mate 002 (1) Concrete a) Mixing by hand at banker, comment concrete (with 40 mm graded brick ballast) M³ Mazdoor 10 Lead of comment the place of mix to place of deposit of concrete (with 40 mm graded brick ballast) b) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) M³ Mazdoor 16 d) Unreinforced concrete in foundation and curnage: M³ Mazdoor 0'50 (a) Uniting by machine (mixer) at banker, comment concrete (with 40 mm graded coarse aggregate) M³ Mazdoor 0'50 (b) Mixing by machine (mixer) | | BUILDING | g wol | RIK — Contd | | |
|---|---------|---|-------|----------------------|--------------------|---|
| c) Extra over item (a) for an additional depth of 1'5 m to 3 m d) Extra over item (b) for an additional depth of 1'5 m to 3 m d) Extra over items (a) and (b) for an additional depth of 1'5 m to 3 m e) Extra over items (a) and (b) for an additional depth of 1'5 m to 3 m e) Extra over items (a) and (b) for an additional depth of 1'5 m to 3 m e) Extra over items (a) and (b) for an additional depth of 1'5 m to 3 m e) Extra over items (a) and (b) for an additional depth of 1'5 m to 3 m e) Returning, filling and ramming of excavated earth in layers not exceeding 20 cm in depth, watering, well ramming and levelling, lead up to 50 m ii) Concrete a) Mixing by hand at banker, cement concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) c) Mixing by machine (mixer) at banker, cement concrete (with 40 mm graded coarse aggregate) d) Unreinforced concrete in foundations including mixing, pouning, coascidating and curing: i) Hand m i x e d cement coacrete M³ Maxon 0'10 Maxon 0'10 Maxon 0'10 Maxon 0'10 Bhisti 0'70 | | DESCRIPTION OF WORK | Unit | LABOUR | CONSTANT | Remarks |
| b) tional depth of 1'5 m to 3 m c) tional depth of 1'5 m to 3 m d) Extra over item (b) for an addi- tional depth of 1'5 m to 3 m d) Extra over items (a) and (b) for an addition." lead of 50 m in any soil beyond one metre f) Returning, filling and ramming of excavated earth in layers not exceeding 2 crm in depth, watering, well ramming and levelling, lead up to 50 m ii) Concrete a) Mixing by hand at banker, ce- ment concrete (with 40 mm graded coarse aggregate) M³ Mazdoor 1'0 Bhisti 0'10 Lead of coas- concrete (with 40 mm graded brick ballast) b) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) c) Mixing by machine (mixer) at banker, cement concrete (with 20 mm graded coarse aggregate) M³ Mazdoor 1'6 Bhisti 0'10 - Bhisti 0'10 - | (1) | (2) | (3) | (4) | (5) | (6) |
| b) Mixing by hand at banker, cement concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) c) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) d) Unreinforced coarse aggregate) M³ Mazdoor 1¹⁶ — M³ Mazdoor 1¹⁶ — M³ Mazdoor 0¹¹⁰ — M³ Mazdo | | | M3 | | | |
| b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) c) Mixing by machine (mixer) at banker, coment concrete (with 20 mm graded coarse aggregate) d) Unreinforced concrete in foundations including mixing, pouring, consolidating and curing: Hand m i x e d cement concrete Maxdoor 2:13 — Maxdoor 2:13 — Maxdoor 2:13 — Bhisti 0:70 | d) | | Mª | | | = |
| b) Mixing by hand at banker, comment concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) b) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) c) Mixing by machine (mixer) at banker, cement concrete in foundations including mixing, pouring, consolidating and curing: Hand m i x e d cement concrete b) Maxing by machine (mixer) at banker, cement concrete in foundations including mixing, pouring, consolidating and curing: Hand m i x e d cement concrete Maxdoor 2:13 — Mazdoor 2:13 — Bhisti 0:70 | c) | an addition." lead of 50 m in | М٩ | | • • • | |
| a) Mixing by hand at banker, cement concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) b) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) c) Mixing by machine (mixer) at banker, cement concrete (with 20 mm graded coarse aggregate) d) Unreinforced concrete in foundations including mixing, pouring, consolidating and curing: 1) Hand m i x e d cement concrete M³ Maxdoor 2:13 — Maxdoor 2:13 — Maxdoor | f) [| of excavated earth in layers not exceeding 20 cm in depth, watering, well ramming and | М\$ | Mazdoor | 0.22 | - |
| b) Mixing by hand at banker, lime concrete (with 40 mm graded coarse aggregate) b) Mixing by hand at banker, lime concrete (with 40 mm graded brick ballast) c) Mixing by machine (mixer) at banker, cement concrete (with 20 mm graded coarse aggregate) d) Unreinforced concrete in foundations including mixing, pouring, consolidating and curing: Hand m i x e d cement b) Missing by machine (mixer) M³ Mazdoor 1.6 mixer 0.10 mixer 0. | ii) Con | crete | | | | |
| b) Wining by machine (mixer) at marker, rate of the second seco | a) | ment concrete (with 40 mm | M³ | | | crete mix from the place of mix to place of deposit of concrete is assumed up to 30 metres where not o therwise |
| c) Mining of matchine (with Bhisti 0.10 | b) | concrete (with 40 mm graded | M3 | Bhisti Bullock | 0.50 | |
| dations including mixing, pour- ing, consolidating and curing: 1) Hand m i x c d cement M ³ Mason 0.10 concrete Mazdoor 2.13 Bhisti 0.70 | C) | banker, cement concrete (with | M³ | Bhisti Mixer oper | 0°10 rator 0°07 | - |
| 1) Hand mixed cement M ³ Mason 0-10 concrete Mazdoor 2-13 Bhisti 0-70 | d) | dations including mixing, pour- | | | | |
| | | 1) Hand mixed cement | M3 | Mazdoor | 2.13 | |
| | | | | DINSU | 070 | (Continued) |

TABLE 1 RECOMMENDED LABOUR OUTPUT CONSTANTS FOR BUILDING WORK — Contd

TABLE 1 RECOMMENDED LABOUR OUTPUT CONSTANTS FOR BUILDING WORK -- Conid

| Sl No. | DESCRIPTION OF WORK | Unit | LABOUR F | Constant In Days | REMARKS |
|-----------|--|----------|--|--|--|
| (1) | (2) | (3) | (4) | (5) | (6) |
| | 2) Mixer mixed cement concrete3) Hand mixed lime concrete | M³ M³ | Mason Mazdoor Bhisti Mixer operate Mixer Vibrator Mason Mazdoor | 0-10 1-63 0-70 0-07 0-07 0-07 0-10 2-65 | |
| | | | Bhisti Bullock wi driver | 0-80 | |
| e) | Unreinforced concrete under floors including mixing, pour- ing, consolidating and curing: | | | | |
| | 1) Hand mixed cement concrete | М | Mason Mazdoor Bhisti | 0-17 2-33 0-80 | |
| | 2) Mixer mixed cement concrete | M3 | Mason Mazdoor Bhisti Mixer operat Mixer Vibrator | 0°17 1°83 0°80 or 0°07 0°07 0°07 | |
| | 3) Hand mixed lime concrete | M³ | Mason Mazdoor Bhisti Bullock wi driver | 0-17 2-85 0-80 th 0-15 | |
| f) | Reinforced cement concrete is situ in foundations, footings, bases for columns, etc excluding form work and reinforcement | M3 | Mason Mazdoor Bhisti Mixer operat Mixer Vibrator | 0-17 2-00 0-90 xor 0-07 0-07 0-07 | The constants for items (f) to (m) include mixing, pour- ing, consoli- dating and curing. This does not in- clude fair finish |
| g) | Reinforced cement concrete is sits in suspended floors/roofs excluding form work, and reinforcement | M³ | Mason Mazdoor Bhisti Mixer operat Mixer Vibrator | 0-24 2-50 0-90 tor 0-07 0-07 0-07 | |

| Sl No. | DESCRIPTION OF WORK | Unit | LABOUR | RECOMMENDE Constant In Days | d Remarks |
|-----------|---|----------------|--|---|---|
| (1) | (2) | (3) | (4) | (5) | (6) |
| h |) Reinforced cement concrete is sits in CHAJJAS up to 15 cm in thickness excluding form work and reinforcement | Mª | Mason Mazdoor Bhisti Mixer opera Mixer Vibrator | 0-30 \$-50 0-90 tor 0-10 0-10 0-10 | |
| į |) Reinforced cement concrete in ritu in beams excluding form work and reinforcement | M3 | Mason Mazdoor Bhisti Mixer opera Mixer Vibrator | 0-20 \$-00 0-90 tor 0-07 0-07 0-07 | |
| k |) Reinforced cement concrete in situ in columns, pillars in gr.und floor excluding form work and reinforcement | M ² | Mason Mazdoor Bhisti Mixer opera Mixer Vibrator | 0-23 3-50 0-90 tor 0-10 0-10 0-10 | |
| m |) Reinforced cement concrete is situ in stairs excluding form work and reinforcement | Mª | Mason Mazdoor Bhisti Mixer opera Mixer Vibrator | 0-30 4-30 0-90 tor 0-07 0-07 0-07 | |
| iii) Me | ortars | | | | |
| |) Mixing by hand, cement mortar of any mix/proportions | M3 | Mazdoor Bhisti | 0-75 0-07 | Labour re- quired will be approximately same for different mix proportions |
| 6 |) Mixing by hand cement-lime mortar: | | | | |
| | Cement: Lime: Sand of any proportions | M ⁸ | Mazdoor Bhisti Bullock w driver | 1·33 0·10 ith 0·33 | - |
| | | | | | Continued) |

TABLE 1 RECOMMENDED LABOUR OUTPUT CONSTANTS FOR BUILDING WORK — Contd

| Sl No. | DESCRIPTION OF WORK | Unit | LABOUR | Recommended Constant in Days | Remarks |
|-----------|--|----------------|----------------------------|------------------------------------|--|
| (1) | (2) | (3) | (4) | (5) | (6) |
| iv) Br | ick work (Straight Walls) | | | | |
| |) Brick work in walls exceeding one brick thick, in cement/ lime mortar | M3 | Mason Mazdoor Bhisti | 0-94 1-80 0-20 | i) The con- stants in- clude la- bour in- volved in scaffolding |
| ь |) Brick work in walls, one brick thick, in cement/lime mortar | M ² | Mason Mazdoor Bhisti | 0·25 0·40 0·10 | ii) The cons- tants could be adopted for brick work with any mix or mortar |
| c |) Half brick walls (with or with- out hoop iron reinforcement) in cement mortar | M3 | Mason Mazdoor Bhisti | 0·12 0·20 0·07 | iii) Labour for mix- ing mor- tar will be extra |
| đ |) Tile work in super-structure in cement mortar | M ⁸ | Mason Mazdoor Bhisti | 1·80 1·80 0·20 | - |
| v) Fo | rmwork | | | | |
| • |) Fabrication and crection with all supports, struts, braces, etc, and dressing with oil as cleaning of formwork: | | | | |
| | 1) Rectangular column and walls | М³ | Carpenter Mazdoor | 0·25 0·20 | |
| | 2) Suspended floors/roofs | M² | Carpenter Mazdoor | 0·23 0·20 | |
| | 3) Sides and soffits of beams | M² | Carpenter Mazdoor | 0· 30 0·20 | _ |

TABLE 1 RECOMMENDED LABOUR OUTPUT CONSTANTS FOR BUILDING WORK --- Contd

(Continued)

| Sl No. | Description of Wor | K | Unit | LABOUR | Recommender Constant in Days | d Remarks |
|-----------|--|---|----------------|----------------------------|------------------------------------|---|
| (1) | (2) | | (\$) | (4) | (5) | (6) |
| vi) | Reinforcement | | | | | |
| | Bar reinforcement inclu cutting to length, hooked cranking or bending, ho and placing in any pos binding with binding wire holding firmly so as not disturbed while placing ramming of concrete | ends, isting ition, and to be | Quintal | Bar-bender Mazdoor | 1.00 1.00 | - |
| vii) | Plastering and Pointing | | | | | |
| | a) 15 mm thick cement plast ceiling including mixing mortar | | M³ | Mason Mazdoor Bhisti | 0·08 0·10 0·10 | |
| | b) 15 mm thick cement plast brick walls (exterior) in ing mixing of mortar | | M² | Mason Mazdoor Bhisti | 0·06 0·10 0·10 | |
| | c) 15 mm thick cement plast brick walls (exterior). U layer 10 mm cement plaster and top layer 5 cement: Marble powder: grit, including mixing | Jnder sand mm, | M² | Mason Mazdoor Bhisti | 0-15 0-15 0-15 | |
| | d) 15 mm thick cement p on brick walls (interior cluding mixing mortar | | M² | Mason Mazdoor Bhisti | 0·08 0·10 0·10 | |
| | e) Struck pointing to brick in cement mortar inclu- mixing mortar | | M² | Mason Mazdoor Bhisti | 0·08 0·10 0·10 | |
| | f) Tuck pointing to random ble masonry in cement m including mixing mortar | | M² | Mason Mazdoor Bhisti | 0·10 0·15 0·10 | |
| vüi) | Paving and Floor Finish | | | | | |
| | a) Laying of PCC 40 mm thi alternate bays with side 1 and templates and fin smooth | forms | M ^t | Mason Mazdoor Bhisti | 0·08 0·12 0·10 | Labour for mixing con- crete for items (a) to (c) will be extra |
| | | | | | | (Continued) |

TABLE 1 RECOMMENDED LABOUR OUTPUT CONSTANTS FOR BUILDING WORK — Contd

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|-----------|--|----------------|----------------------------|---------------------------------------|----------|
| Sl No. | DESCRIPTION OF WORK | Unit | LABOUR | Recommended Constant in Days | Remarks |
| (1) | (2) | (3) | (4) | (5) | (6) |
| P) | Laying of PCC 25 mm thick in alternate bays with side forms and templates and finished smooth | M ^s | Mason Mazdoor Bhisti | 0-07 0-10 0-10 | |
| c) | Laying of 40 mm thick in situ terrazo flooring, under layer 30 mm thick cement concrete and top layer of 10 mm thick marble chips laid in cement with divid- ing strips of glass, metal or as- bestos to form bays including cutting, grinding and polishing: | | | | |
| | 1) Laying | M² | Mason Mazdoor Bhisti | 0-22 0-22 0-10 | |
| | 2) Cutting, grinding and polishing | M² | Mazdoor Machine | 0-50 0-40 | |
| d) | Laying of 20 mm thick in situ terrazo akirting/dado under- layer 13 mm thick cement plas- ter and top layer 7 mm thick marble chips laid in cement including rounding of junctions with floor cutting, grinding and polishing: | | | | |
| | 1) Laying | M² | Mason Mazdoor Bhisti | 0- 30 0- 3 0 0-10 | _ |
| | 2) Cutting, grinding and polishing | M² | Mazdoor | 0-70 | <u> </u> |
| c) | Precast terrazo tile flooring 20 mm thick laid over 10 mm thick cement mortar: | | | | |
| | 1) Laying | M ¹ | Mason Mazdoor Bhisti | 0·12 0·20 0·10 | |
| | 2) Cutting, grinding and polishing | M ³ | Mazdoor Machine | 0·50 0·40 | _ |

TABLE 1 RECOMMENDED LABOUR OUTPUT CONSTANTS FOR BUILDING WORK --- Contd

(Continued)

| Sl No. | Description of Work | Unit | LABOUR | Recommended Constant in Days | Remarks |
|------------|---|----------------|----------------------------|------------------------------------|-------------|
| (1) | (2) | (3) | (4) | (5) | (6) |
| ix) Da | mp-proof Course | | | | |
| a) | Laying damp-proof course 40 mm thick cement concrete in- cluding formwork and fair finishing to edges and mixing | Mª | Mason Mazdoor Bhisti | 0·10 0·10 0·01 | - |
| Þ) | Laying damp-proof course 20 mm thick in cement mortar integral water-proofing com- pound including mixing | M¹ | Mason Mazdoor Bhisti | 0-10 0-10 0-01 | |
| x) J | binery | | | | |
| R) | Door and window CHOKHATS coniferous and teak wood wrought and rebated | M ⁸ | Carpenter Mazdoor | 20.00 2.00 | |
| bj | Panelled/glazed joinery in coniferous and teak wood 30 to 40 mm thick framed with panels or space left out for glass or fixing of mesh wire (with ten- noned joints) | M ¹ | Carpenter Mazdoor | 0 ·90 0·10 | Ξ |
| c |) Fixing of readymade shutters to frames including fixing of fittings | M² | Carpenter Mazdoor | 0-25 0-25 | - |
| xi) (| Hazing | | | | |
| | Fixing glass panes on steel or wood work bedded with putty | M ³ | Glazier Mazdoor | 0·20 0·01 | - |
| xii) P | ainting and Polishing | | | | |
| | French polishing complete in- cluding a coat of wood filler on new work | M¹ | Painter | 0.32 | |
| ciii) V | Vhite Washing and Colour Washin | g (for \ | Valis and Fla | t Ceilings) | |
| |) White washing with lime 3 coats on new surface | M ⁸ | Washer Mazdoor | 0·02 0·01 | - |
| b |) Two coats of colour wash over an undercoat of white wash on new work | M3 | Washer Mazdoor | 0-0 3 0-01 | _ |
| | 10-77 TT VA B. | | | | (Continued) |

TABLE 1 RECOMMENDED LABOUR OUTPUT CONSTANTS FOR BUILDING WORK --- Contd

11

| Sl No. | DESCRIPTION OF WORK | Unit | Labour | Recommended Constant in Days | Remarks | |
|-----------------------|---|----------------|------------------------------|--|---------|--|
| (1) | (2) | (3) | (4) | (5) | (6) | |
| c) | Distempering with dry distem- per 3 coats on new surface including a priming coat of whiting | M ⁸ | Painter Mazdoor | 0 [.] 08 0 [.] 04 | | |
| d) | Cement based paint 2 or more coats on new work (for each coat) | M | Painter Mazdoor Bhisti | 0·15 0·01 0·10 | _ | |
| e) | Cement wash one coat on new work | М 3 | Washer | 0-02 | | |
| xiv) Terraced Roofing | | | | | | |
| a) | 10 cm thick (average) mud <i>PHUSKA</i> of clay mixed with <i>BHUSA</i> at 8 kg per m ³ of clay on roofs laid to slope and consolidated | M² | Mason Mazdoor Bhisti | 0·01 0·20 0·01 | - | |
| b) | 10 mm thick mud plaster and GOBRI leeping with mud GOBRI mortar over mud PHUSKA | M² | Mazdoor | 0-01 | | |
| c) | One layer of tile brick laid over GOBRI leeping and grouted with cement mortar including mixing and finished neat | M¹ | Mason Mazdoor Bhisti | 0-12 0-15 0-10 | | |
| d) | Lime concrete terracing com- prising of lime, surkhi, brick ballast 20 mm and down average consolidated thickness 10 cm, finished with gur and belgiri treatment complete: | | | | | |
| | 1) Laying | M ² | Mason Mazdoor Bhisti | 0·10 0·30 0·05 | | |
| | 2) Beating and finishing | M ⁸ | Mazdoor Bhisti | 0-07 0-10 | _ | |

TABLE 1 RECOMMENDED LABOUR OUTPUT CONSTANTS FOR BUILDING WORK - Contd

BUREAU OF INDIAN STANDARDS

Headquarters.

Manak Bhavan, 9 Bahadur Shah Zafar Marg, NEW DELHI 110002 Telephones. 323 0131, 323 3375, 323 9402 Fax. + 91 011 3234062, 3239399. 3239382 E - mail : bis@vsnl.com. Internet : http://wwwdel vsnl.net.in/bis.org

| Central Laboratory | Telephone | | | |
|---|--------------------|--|--|--|
| Plot No. 20/9. Site IV, Sahibabad Industrial Area, Sahibabad 201010 | | | | |
| Regional Offices: | | | | |
| Central Manak Bhavan 9 Bahadur Shah Zatar Marg NEW DELHI 110002 | 325 76 17 | | | |
| *Eastern 1/14 CIT Scheme VII, V.I.P. Road, Kankurgachi, CALCUTTA 700054 | 337 86 6 2 | | | |
| Northern SCO 335-336, Sector 34-A. CHANDIGARH 160022 | 60 38 43 | | | |
| Southern : C.I.T. Campus, IV Cross Road. CHENNAI 600113 | 235 23 15 | | | |
| †Western : Manakalaya, E9, MIDC, Behind Marol Telephone Exchange. Andheri (East), MUMBAI 400093 | 8 32 9 2 95 | | | |
| Branch Offices: | | | | |
| 'Pushpak', Nurmohamed Shaikh Marg, Khanpur, AHMEDABAD 380001 | 550 13 48 | | | |
| Peenya Industrial Area, 1st Stage, Bangalore-Tumkur Road, BANGALORE 560058 | 839 49 55 | | | |
| Commercial-cum-Office Complex, Opp. Dushera Maidan, E-5 Arera Colony, Bittan Market, BHOPAL 462016 | 72 34 52 | | | |
| 62/63, Ganga Nagar, Unit VI, BHUBANESWAR 751001 | 40 36 27 | | | |
| 5th Floor, Kovai Towers, 44 Bala Sundaram Road, COIMBATORE 641018 | 21 88 35 | | | |
| Plot No. 58, Neelam Bata Road, NIT, FARIDABAD 121001 | 42 82 60 | | | |
| Savitri Complex, 116 G.T. Road, GHAZIABAD 201001 | 471 19 98 | | | |
| 53/5 Ward No.29, R.G. Barua Road, 5th By-Iane, Apurba Sinha Path, GUWAHATI 781003 | 54 11 37 | | | |
| 5-8-56C, L.N. Gupta Marg, Nampally Station Road, HYDERABAD 500001 | 320 10 84 | | | |
| E-52, Chitranjan Marg, C- Scheme, JAIPUR 302001 | 37 38 79 | | | |
| 117/418 B, Sarvodaya Nagar, KANPUR 208005 | 21 68 76 | | | |
| Seth Bhawan, 2nd Floor, Behind Leela Cinema. Naval Kishore Road, LUCKNOW 226001 | 21 89 23 | | | |
| NIT Building, Second Floor, Gokulpat Market, NAGPUR 440010 | 52 51 71 | | | |
| Patliputra Industrial Estate, PATNA 800013 | 26 28 08 | | | |
| First Floor, Plot Nos. 657-660, Market Yard, Gultekdi, PUNE 411037 | 426 86 59 | | | |
| 'Sahajanand House' 3rd Floor, Bhaktinagar Circle, 80 Feet Road RAJKOT 360002 | 37 82 51 | | | |
| T.C. No. 14/1421, University P. O. Palayam THIRUVANANTHAPURAM 695034 | 32 21 04 | | | |
| *Sales Office is at 5 Chowringhee Approach P.O. Princep Street CALCUTTA 700072 | 237 10 85 | | | |
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